L 30013-65 EWT(1) IJP(c)

ACCESSION NR: AP5000621

8/0185/64/009/011/1176/1184

AUTHOR: Lomsadze, Yu. M.; Khimich, I. V.; Shuba, Y. M. (Shuba, I.M.)

TITLE: Structure of the g-plane in the relativistic Schrodinger theory

SOURCE: Ukrayins kyty fizytchnyty zhurnal, v. 9, no. 11, 1664, 1176-1184

TOPIC TAGE: Schrodinger theory, relativistic particle, particle scattering, potential scattering, coupling constant, scattering emplitude

ABSTRACT: This is a continuation of earlier work by the authors on the partial amplitude for scattering by a nonrelativistic Yukawa potential (Preprint, Uzhgorod University, R-1, 1963; Nuclear Phys., in press) and on Bethe-Salpeter scattering (Preprint, Uzhgorod University, R-2), and the purpose of the investigation was to check whether the structure of the g-plane does not experience approximate to changes when the scattering partials possesses at n. An analysis is a continuation of the structure of the g-plane of the partial amplitude of quantum-section as a scattering of a relativistic spinless particle as a contour potential, shown that the most characteristic elements of the g-plane structure

for this potential will be characteristic also of the case of a Yukawa potential.

Card 1/2

I 30013-65

ACCESSION NR: AF5000621

The nature of the motion of the poles of the partial wave amplitude is studied along two sheets of its g-plane, with variation of the energy along the real axis in the case of an arbitrary physical $\gamma = l + 1/2$. The nature of the motion of

the poles of this amplitude is also studied along two sheets of its E-plane with variation of g along the real axis. A detailed physical interpretation is given of both the singularities of the partial wave amplitude and of the singularities of the trajectories in the g- and E-planes. The analytic properties of the amplitude of the trajectories are considered also in the norrelativistic limit.

Mittag-Leffler procedure for an effective calculation of this amplitude, using information contained in the finite number of coefficients of its formal perturbation-theory series for an arbitrary value g = y. The authors thank Professor H. N. Meyman for valuable remarks. Orig. art. bas: 6 figures and p formulas.

ASSOCIATION: Uzhgureds'kyy derzhuniversytet (Uzhgorod State University)

SUBSTITED: 15Feb6

ENCL: CO

SUB CODE: NP. OF

HR REW BOV: 005

OTHER! 013

Card, 2/2

L 2712-66 ACCESSION NR: AP5017179 UR/0139/65/000/003/0086/0094 AUTHOR: Lomsadze, Yu. M.; Khimich, I. V.; Shuba, I. M. TITIE: On the motion of the poles of a quantum mechanical partial amplitude in the complex plane of the coupling constant SOURCE: IVUZ. Fizika, no. 3, 1965, 86-94 TOPIC TAGS: quantum physics, scattering amplitude, analyticity, moving pole method ABSTRACT: The authors investigate the analytic properties of a quantum-mechanical partial amplitude fg (1, k) in the complex plane of the coupling constant for a proed class of potentials, satisfying the standard conditions (approaching zero like 1/r as r goes to infinity, like 1/r as r goes to zero, and finite for all other values of r) (1--angular momentum, k2 = 2mE, m--mass, E--energy, t--time, g--coupling constant). It is shown that in the vicinity of the point g = 0 there is a small region which is free of any singularities of the partial emplitude. This makes it possible to employ the Mittag-Leffler method for an effective calculation of $f_g(l, k)$ and consequently to determine the total amplitude $T_g(k, t)$ for arbitrary values of g with any prescribed degree of accuracy, by using information contained in the coefficients of a finite number of terms of the perturbation-method series for fg(1, k). Orig. art. has: 3 figures and 29 formulas. Card 1/2

"APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722020004-4

CCESSION NR: AP5017179			O	
SSCCIATION: Uzhgorodskiy e UBMITTED: 310et63	ERCL: 00	SUB CODE: GP		
R REF SOV: 013	OTHER: 012			
rd 2/2	Engineer at jets of the second			

LOMSADZE, Yu.M.; KHIMICH, I.V.; SHUBA, I.M.

Structure of the g-plane in relativistic Schrödinger theory.

Ukr. fiz. zhur. 9 no.11:1176-1184 N '64 (MIRA 18:1)

1. Uzhgorodskiy gosudarstvennyy universitet.

ACC NR:

AR6035038

SOURCE CODE: UR/0058/66/000/008/B025/B025

AUTHOR: Khimich, I. V.

TITLE: Structure of the g plane of the partial amplitude of the theoretical field

SOURCE: Ref. zh. Fizika, Abs. 8B243

REF SOURCE: Tezisy dokl. k XIX Nauchn. konferentsii. Uzhgorodsk. un-t, 1965. Ser. fiz. Uzhgorod, 1965, 97-104

TOPIC TAGS: potential scattering, field theory, amplitude, partial amplitude

ABSTRACT: The analytical properties of the partial amplitude with respect to the coupling constant g are discussed (In potential scattering, the amplitude with respect to g has only poles or fixed branching points, while in the field theory there are mobile branching points, the position of which depends on the energy and the angular momentum). Ya. Azimov. [Translation of abstract] [NT]

SUB CODE: 20/

Card 1/1

KHIMICH, L.M.; CHISTIK, V.P.

Equipment for welding USF-7.5/30-type filters. Avtom. svar.
16 no.7:76-77 Jl '63. (MIRA 16:8)

1. Zaporozhskiy transformatornyy zavod.

(Filters and filtration)

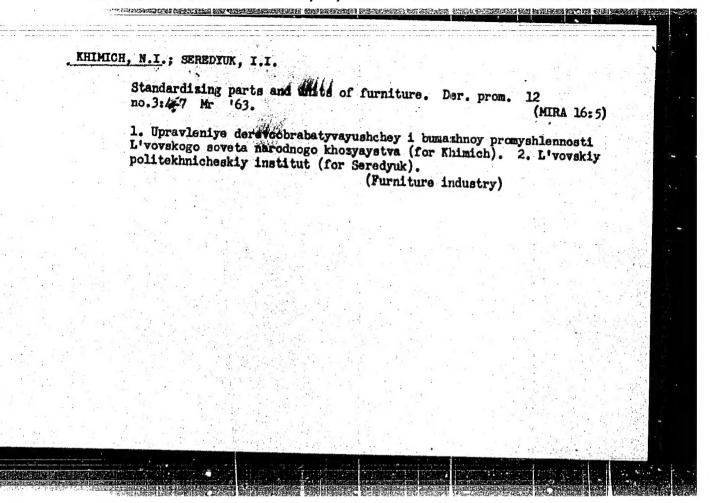
(Electric welding—Equipment and supplies)

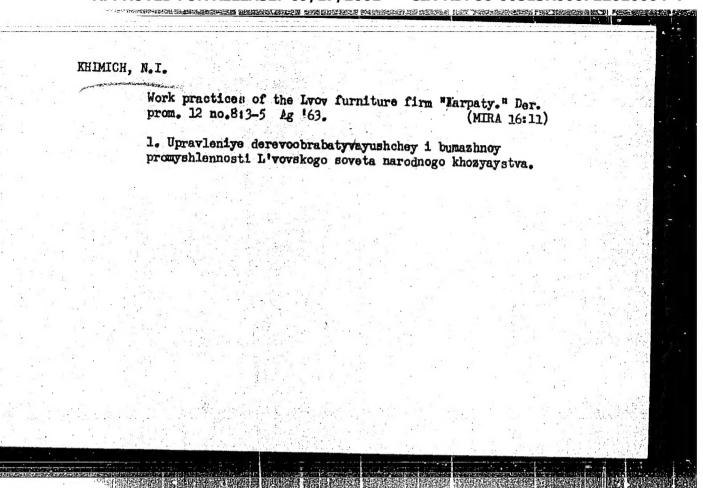
BOROVYY, Ye. M.; KHIMICH, M. G.; ROMANYUK, A. I.

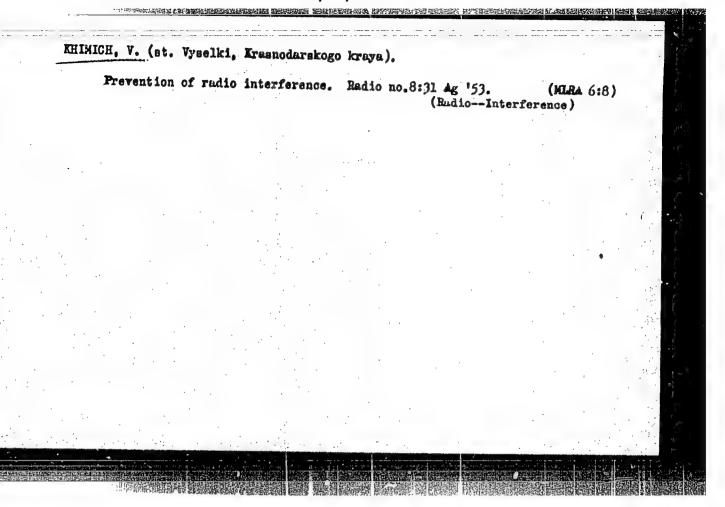
Closed injury of the abdomen with rupture of the head of the panoreas and the common bile duct. Nov. khir. arkh. no.2:67-68 162. (MIRA 15:2)

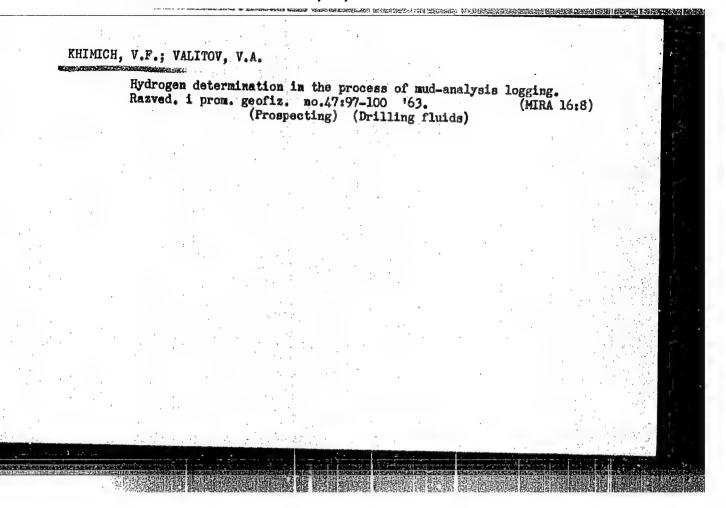
1. Rovenskaya uchastkovaya bol'nitsa i khirurgicheskoye otdeleniye (zav. - Ye. M. Borovyy) Rovenskoy oblastnoy bol'nitsy.

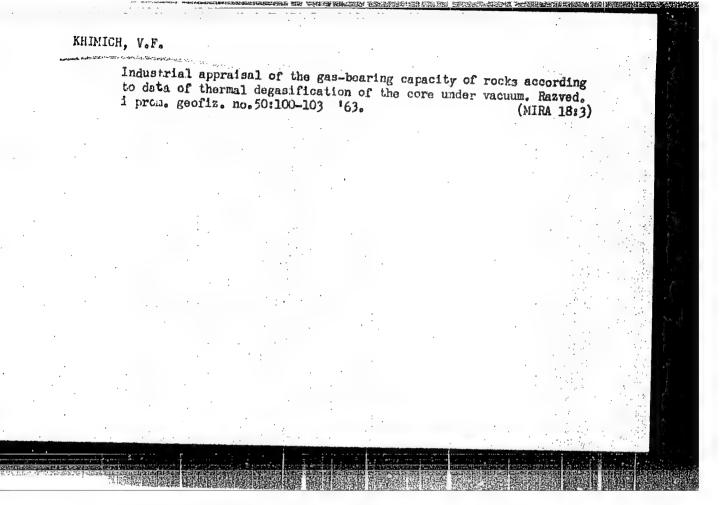
(PANCREAS—WOUNDS AND INJURIES)
(BILE DUCTS—WOUNDS AND INJURIES)











NATANSON, E.M.; CHERNOGORENKO, V.B.; KHIMCHENKO, Yu.I.; ANISTRATENKO, G.A.

Interaction of macromolecules of natural rubber and polyisobutylene with colloidal particles of nickel and cobalt at the moment of their deposition on the cathode. Koll.zhur. 27 no.3:412-416 My-Je 165. (MIRA 18:12)

1. Institut obshchey i neorganicheskoy khimii AN UkrSSR, Kiyev. Submitted Aug. 2, 1963.

CIA-RDP86-00513R000722020004-4

KHIMCHINKO, Yu.I.; UL'BERG, Z.R.; PRIKHOD'KO, G.P.; IVANOVA, Ye.I.; KABAKCHI, A.M.; MELESHEVICH, A.P.; NATANSON, E.M.

Effect of V-irradiation on the structure of epoxide resin and metal polymers based on it. Ukr. khim. zhur. 31 no. 112 1164-1167 '65 (MIRA 1921)

1. Institut fizicheskoy khimii imeni Pisarzhevskogo AN UkrSSR i Institut obshchey i neorganicheskoy khimii AN UkrSSR.

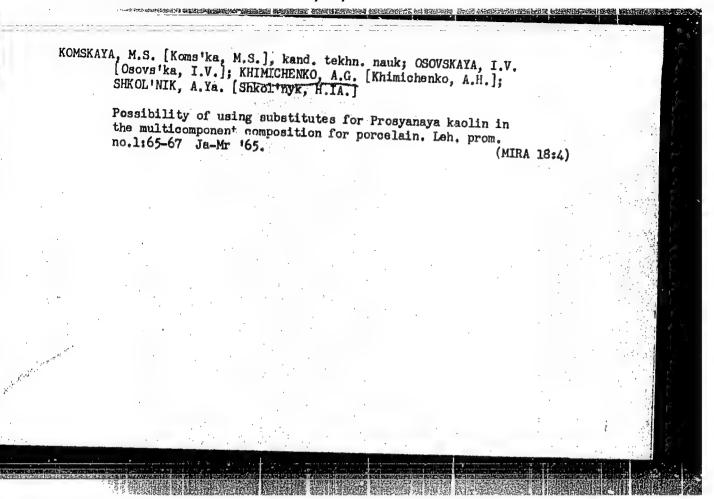
KHIMICH, Z. YA.

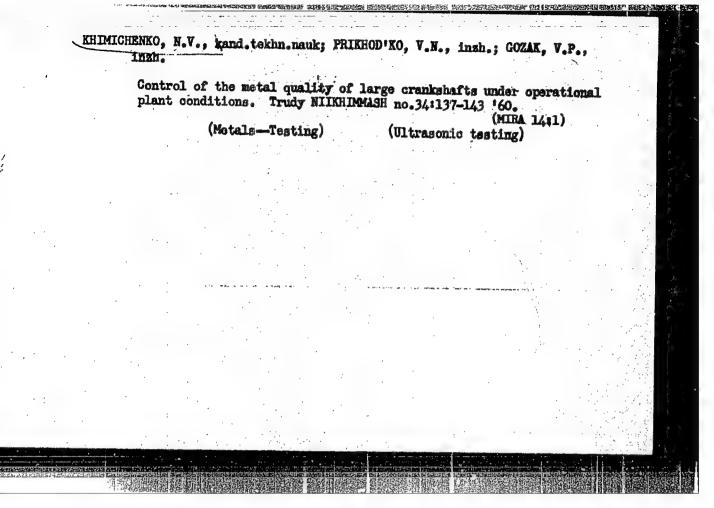
KHIMICH, Z. YA. -- "Proper Utilization of Land on Collective Farms of Kazakhstan-a Task of Great, Nation-wide Importance." (Dissertations for Degrees in Science and Engineering Defended at USSR Higher Educational Institutions) Min Higher Education USSR, Alma-Ata Veterinary-Zootechnical Inst, Alma-Ata, 1955.

SO: Knizhnaya Letopis' No. 31, 30 July 1955.

*For the Degree of Candidate in Agricultural Sciences.

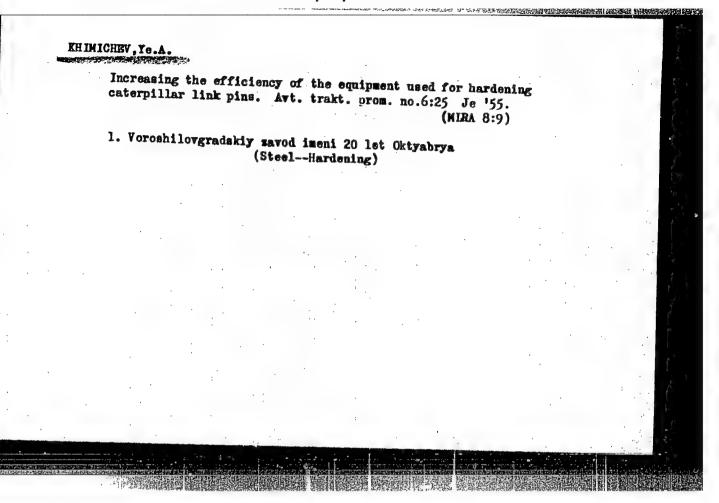
KHIMICHENKO, A.G. [Khimichenko, A.H.] Simplified method for determining the moisture content of slips. Leh. prom. no.2:85-86 Ap-Je '63. (MIRA 16:7) 1. Ukrainskiy nauchno-issledovatel'skiy institut stekol'noy i farforo-fayansovoy promyshlennosti. (Pottery) (Moisture-Measurement)

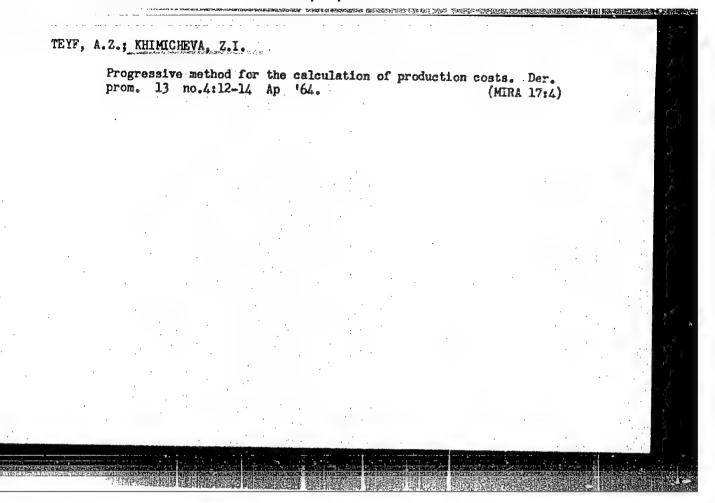


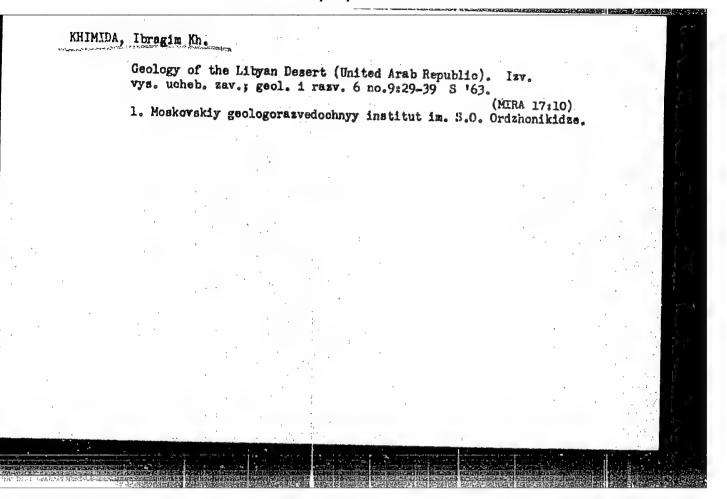


TROFIMOV, P.K.; ISANGULOV, I.M.; KHIMICHEV, G.F.; LEBEDEV, S.G., red.; BABAKHANOV, A., tekhn. red.

[Let's increase the production of pork] Uvelichim proizvodstvo svininy; iz opyta raboty svinovodov sovkhozov "Udarnik" Samarkandskoi oblasti "Khazarbag" Shukhandarinskoi oblasti. Tashkent, Gosizdat UzSSR, 1963. 27 p. (MIRA 17:1)







MARCHENKO, G.M.; BUDNAYA, M.V.; KHIMINA, Ye.F.; KIYASHKO, A.A.

Characteristics of glandular secretion in the abomasum of milk-fed and suckling calves. Fiziol. zhur. 50 no.5:613-617 My '64.

1. Kafedra fiziologii sel'skokhozyaystvennykh zhivotnykh Kubanskogo sel'skokhozyaystvennogo instituta, Krasnodar.

SERYY, V.V.; KHIMITSA, V.A.

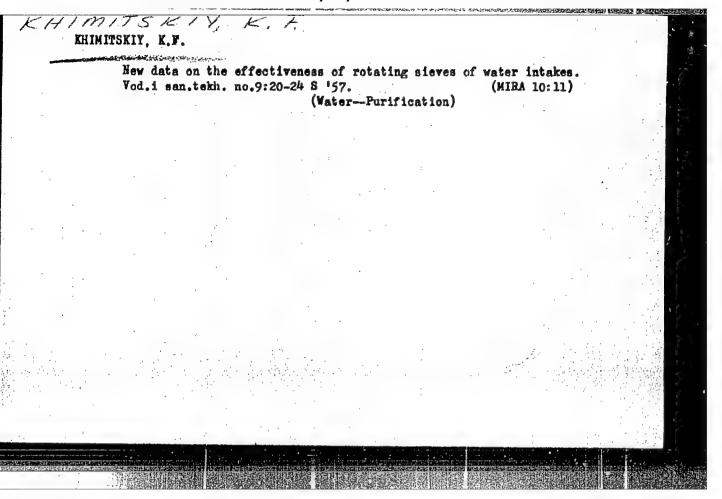
Hydrology and hydrochemistry of the Gulf of Aden and the Arabian Sea. Okeanologiia 3 no.61994-1003 '63. (MIRA 17:4)

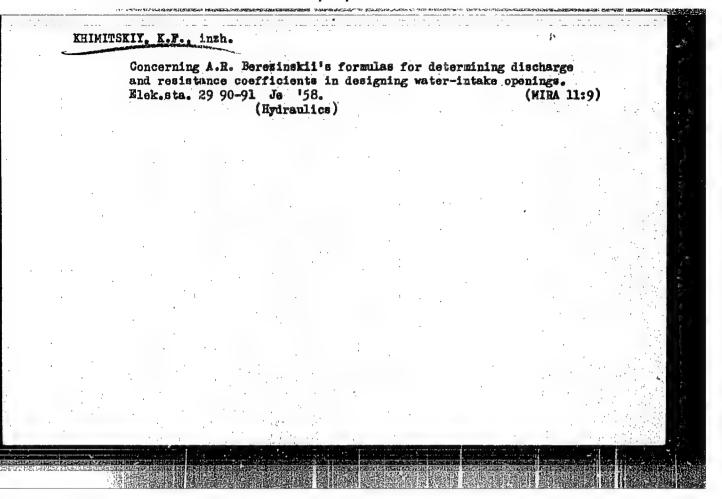
1. Azovo-Chernomorskiy nauchno-issledovatel'skiy institut morskogo rybnogo khozyaystva i okeanografii.

YAKHNINA, N.A.; KHIMITSKAYA, T.A.; SHATROV, I.I.

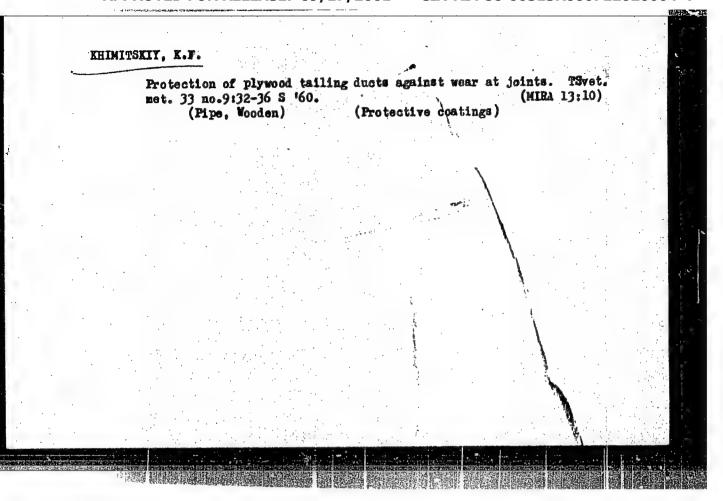
Experimental study of colienteritis. Zhur. mikrobiol. epid i immun.
31 no.6:77081 Je '60. (MIRA 13:8)

1. Iz Instituta epidemiologii i mikrobiologii im. Gamalei AMN SSSR i Instituta pediatrii AMN SSSR.
(ESCHERICHIA COLI)





KHINITSKIY, K.F. Durability of plywood ducts for the transportation of tailings. TSvet. met. 33 no.7:5-7 Jl '60. (MIRA 13:7) (Ore dressing-Equipment and supplies) (Pipe, Wooden)



88239

S/096/61/000/003/011/012

E194/E155

26.2161 AUTHOR:

Khimitskiy, K.F., Engineer

TITLE:

Formulae for the Constriction Factor of Jets

PERIODICAL: Teploenergetika, 1961, No. 3, pp. 70-74

Numerous formulae that have been proposed to determine the constriction of a jet leaving an orifice are reviwed. The older formulae are so complicated as to be practically unusable, though some of the more recent formulae are simpler. Comparative calculations made by the various formulae show that it is difficult to pick any one of them which is convenient for use in making calculations on apertures with various inlet conditions, and in particular with various shapes of inlet to the aperture, whether square or rounded. In studying apertures with rounded inlets a new and much simpler expression was obtained for the constriction factor:

Card 1/2

(20)

88239

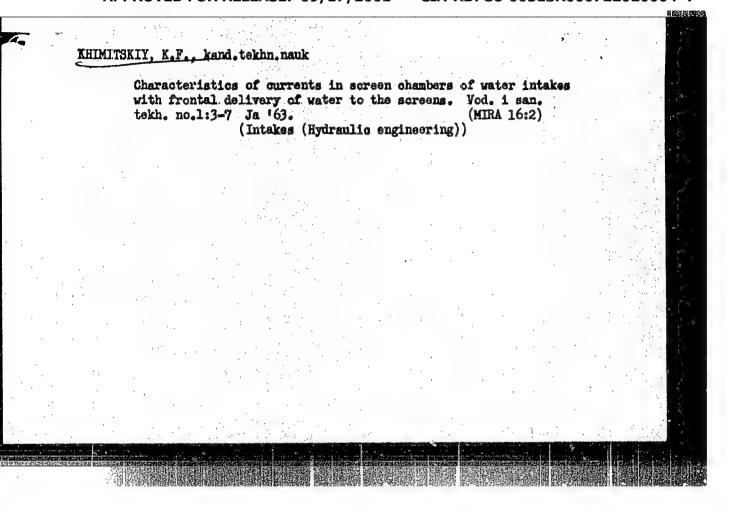
S/096/61/000/003/011/012 E194/E155

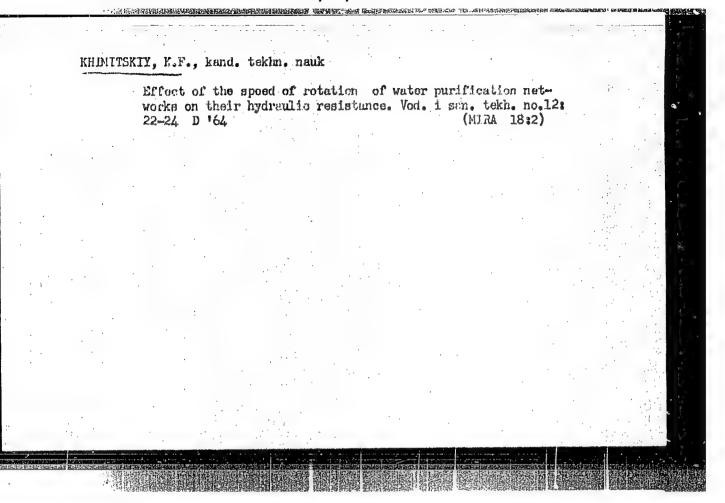
Formulae for the Constriction Factor of Jets

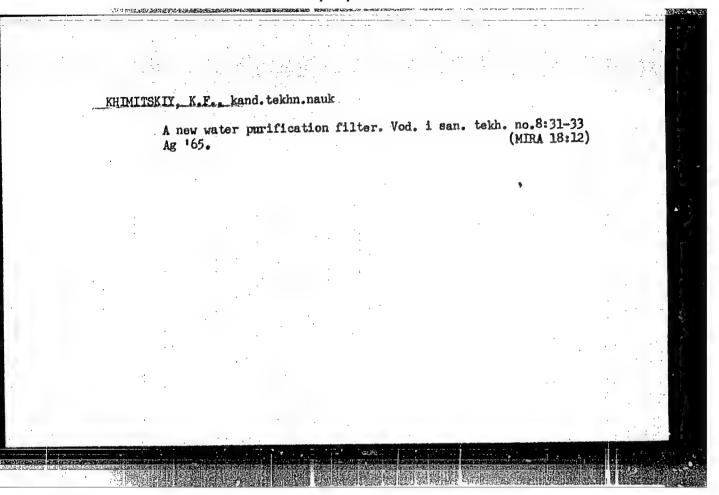
The inlet resistance = $k(1-\eta)^2$. When the inlet edge is square, k=0.4, and when it is rounded k may be calculated. Results obtained by the new and the old formulae are compared, and the new one is recommended for use both when the jet discharges to atmosphere and when it is submerged in liquid. There are 4 figures and 15 references: 14 Soviet and 1 German.

ASSOCIATION: VNII VODGEO

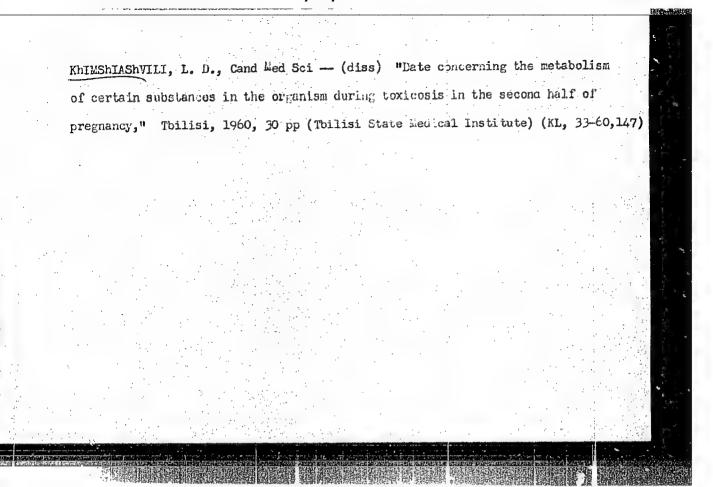
Card 2/2

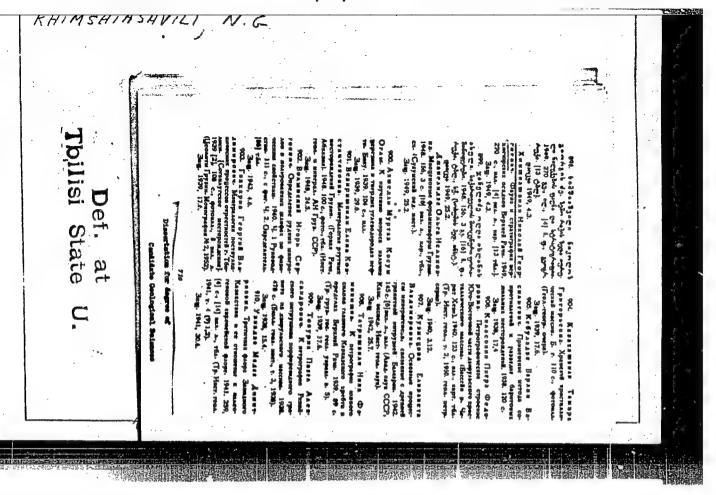






APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722020004-4"





KHIMSHIASHVILI, N.G. Callovian deposits of Bachi in Southern Ossetia. Soob.AN Grus.SSR 16 no.8:621-625 '55. (MERA 9:5) 1. Akademiya nauk Grusinskoy SSR, Sektor paleobiologii, Tbilisi. Predstavleno deystvitel'nym chlenom Akademii L.Sh. Davitashvili. (Ossetia--Geology, Stratigraphic)

KHIMSHIASHVILL, N.E.

15-57-5-581.9

Translation from: Referativnyy zhurnal, Geologiya, 1957, Nr 5,

p 15 (USSR)

AUTHORS:

Davitashvili, L. Sh., Khimshiashvili, N. G.

TITLE:

The History of the Term "Paleontology" and Some Other Scientific Names for Organisms From the Geologic Past (K istorii termina "paleontologiya" i nekotorykh drugikh nazvaniy nauki ob organizmakh proshlykh geologicheskikh

vremen)

PERIODICAL:

Vopr. istorii yestestvozn. i tekhniki, 1956, Nr 2,

pp 176-181.

ABSTRACT:

Until recently the opinion was held that the term "paleontology" was proposed almost simultaneously by the Russian scientist Fischer Von Waldheim (Fisher fon Val'dgeym) and by the French scientists Blenville

Val'dgeym) and by the French scientists Blenville (Blenvil'). The authors have established the fact that

the term "paleontology" was first introduced by

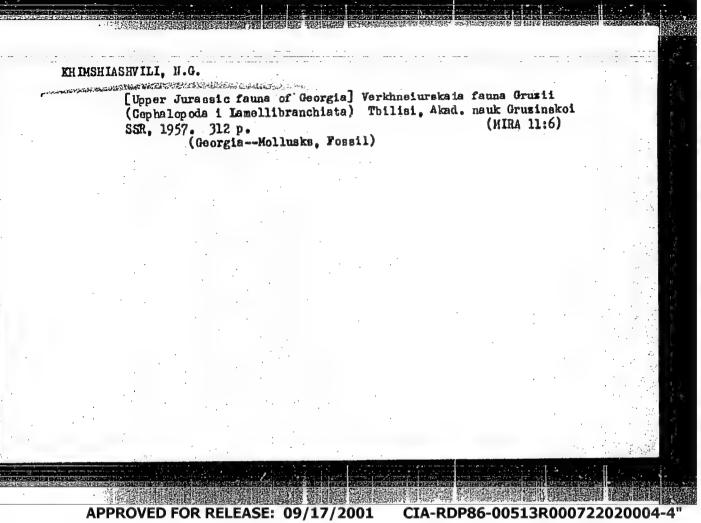
Blenville in 1825 in his book "Handbook on Malacology Card 1/2 and Conchology." It is proposed that the term "paleo-

APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-005538060722920004
The History of the Term "Paleontology" (Cont.)

biology" be used as the equivalent of "evolutionary paleontology" in the sense given to it by A. P. Pavlov / "Polveka v istorii nauki ob iskopaemykh organismakh" (A Half Century in the History of the Science of Fossils), Moscow, 1897.

Card 2/2

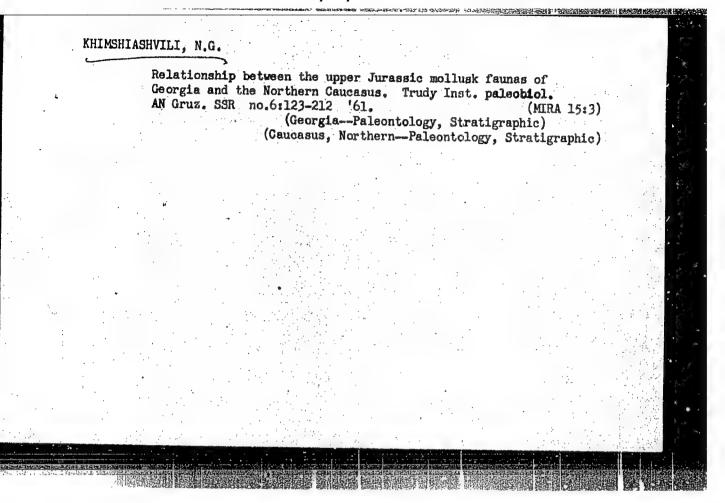
G. I. D.



CIA-RDP86-00513R000722020004-4"

KHIMSHIASHVIII, N. G.: Doc Geolog-Mineralo Sci (diss) -- "Iate-Jurassic molmental distribution with the cologia and their stratigraphic significance". Leningrad, 1958.

27 pp (Min Geology and Protection of Natural Resources USSR, All-Union Sci Res
Geology Inst VSEGEI), 150 copies (KL, No 4, 1959, 122)



"APPROVED FOR RELEASE: 09/17/2001

CIA-RDP86-00513R000722020004-4

SOV/19-59-8-203/339

AUTHORS:

Isayev, A.A., Mikhaylov, I.G., Khimunin, A.S.

TIILE:

An Ultrasonic Interferometer

PERIODICAL: Byulleten' izobreteniy, 1959, Nr 8, p 41 (USSR)

ABSTRACT:

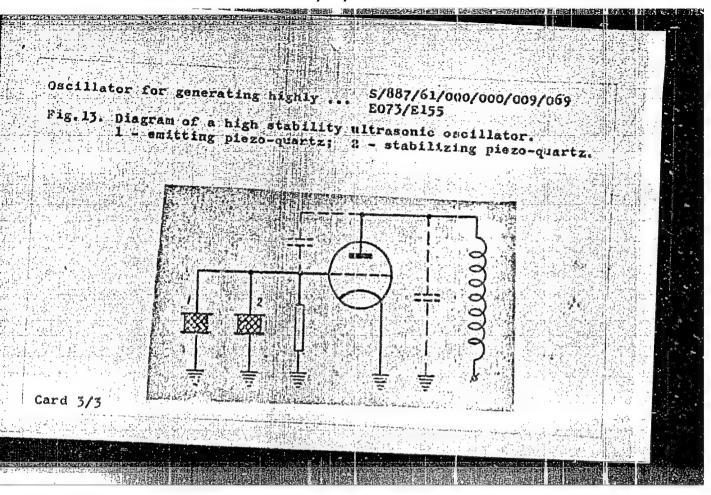
Class 42g, 101. Nr 119358 (596080 of 31 Mar 1958). Dependent on Author's Certificate Nr 118669. This interferometer is for measuring the speed of ultrasound in liquid, with a generator of highly stable ultra-sonic vibrations in the liquid media; to increase the sensitivity of the device and simplify its design, a generator as described in Author's Certificate Nr 118669 is used as a sensitive element for the acoustic resistance of the medium which varies under the

influence of the standing waves.

Card 1/1

5/887/61/000/000/009/069 E073/E155 AUTHORS: Isayev, A.A., and Khimunin, A.S. TITLE: Oscillator for generating highly stable ultrasonic oscillations in liquid media. (A.c. no. 118669, c1. 42s (no. 595851 of March 29, 1958)) SOURCE! Sbornik izobreteniy; ulitrazvuk i yego primeneniye. Kom, po delam izobr, i otkrytiy. Moscow, Tsentr. byuro tekhn, inform. 1961. 18 TEXT: Known equipment for generating high stability ultrasonic oscillations in liquid media is relatively complex. To simplify the design, an ultrasonic oscillator is proposed based on the principle of a quartz stabilised oscillator circuit. In this circuit (Fig. 13) the emitting and stabilizing piezo-quartz wafers are connected in parallel and are connected between the control grid and the cathode of the oscillator tube. The emitting piezoquartz, which emits ultrasonic oscillations into the liquid, has a considerably higher resistance than the stabilizing piezo-quartz. since this is placed in a medium of low resistance (air). result, the emitting piezo-quartz only slightly shunts the

Oscillator for gene		E073/E155	0/000/009/069	
stabilizing circuit frequency. Since	the acoustic power	r of the propose	ed ultrasonic	
oscillator is not?	tube) its applica			116
of metering acoust:	ics.			
Abstractor's note	Complete trans	Lation.		
				式到 的 图16
Card 2/3			to the production of the state	THE RELEASE THE PARTY OF THE PA



S/019/62/000/003/047/085 A154/A126

AUTHORS:

Khimunin, A. S., Isayev, A. A.

TITLE:

A method of measuring the speed of sound in solid thin specimens

PERIODICAL: Byulleten' izobrateniy, no. 3, 1962, 37

TEXT: Class 42g, 101. No. 144619 (692318/26-10 of January 5, 1961). The method of electroacoustic feedback with preliminary acoustic delay of the signal passing through the specimen is used for measuring the speed of sound in solid thin samples.

Card 1/1

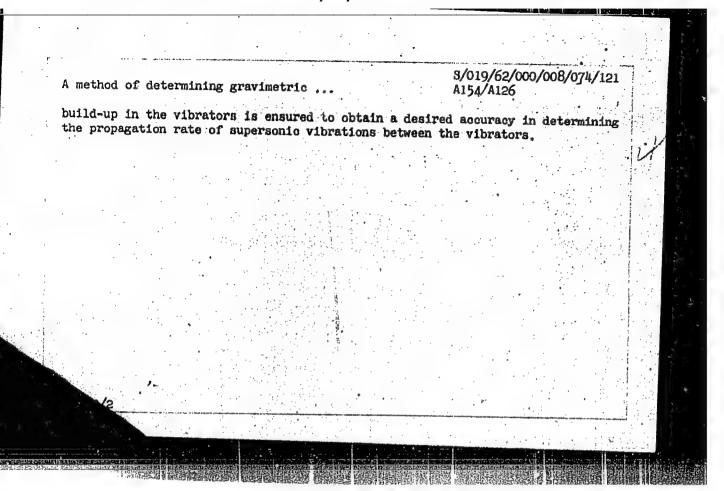
37883 8/019/62/000/008/074/121 A154/A126 A method of determining gravimetric liquid by supersonic means PERIODICAL: Byulleten' izobreteniy, no. 8, 1962, 56 Class 42e, 19. No. 146517 (741354/26-10 of August 8, 1961). method of determining gravimetric liquid consumption by supersonic means is based on the measurement of phase correlations. It entails the placement of vibrators along and against the measured liquid flow. It differs from others in that, to eliminate interferences arising during measurements of the phases, also to compensate the dependence of readings on the square of supersound propagation rate, and to make it possible to measure a very small liquid consumption, an ultrasonic signal is radiated in one acoustic channel along and against the liquid flow, by making generator and amplifiers operate during the measurement in periods. The specific acoustic resistance of the liquid is measured using the operational frequencies of such flowmeter. The damping of the vibrators is done in such a way that the obtainment of a desired front steepness of voltage

26.2190

Khimunin, A. S.

AUTHOR:

TITLE:



241200

8/019/62/000/008/108/121 A154/A126

AUTHOR:

Khimunin, A.S.

TITLE:

A device for measuring specific acoustic resistances of liquids

PERIODICAL: Byulleten izobreteniy, no. 8, 1962, 75

Class 42s. No. 146617 (741353/26-10 of August 8, 1961). A device TEXT: for measuring specific acoustic resistances of liquids contains a current generator feeding a piezoquartz radiator and an indicator. It differs from others in that in order to obtain linear dependence between the specific acoustic resistance of the liquid and the voltage on the piezoquartz radiator, the current generator is enveloped by a positive voltage feedback.

AUTHORS :

Isayev, A.A., Mikhaylov, I.G. and Khimunin, A.S. SOV/46-4-4-12/20

TITLE :

On a Modification of an Ultrasonic Interferometer (Ob odnom vidoizmenenii skhamy ul'trazvukovogo interferometra)

PERIODICAL: Akusticheskiy Zhurnal, 1958, Vol 4, Nr 4, pp 363-364 (USSR)

ABSTRACT:

When a quartz plate is used both as a generator and as a stabilizing element in a Cady--Pearson interferometer the ultrasonic frequency is strongly affected by the reciprocal action of ultrasound on the quarts plate. Moreover the Cady--Pearson interferometer cannot be used in liquids because of strong attenuation. The authors describe a simple interferometer which can be used in liquids and which is free of these troubles. The circuit of the interferometer generator is shown in Fig 1. Quartz Q1 is the radiator while quartz Q2 is the stabilizing element. Negative feedback is obtained via the interelectrode capacitance of the triode used (see Fig 1). The equivalent circuit of the grid part of the generator is shown in Fig 2: Co is the caracitance of both quartz plates; L_2 , C_2 and R_2 are the equivalent parameters of the stabilizing quarts Q2; L1 is the equivalent inductance corresponding to the vibrating mass of the quartz Q1: Lg corresponds to the vibrating mass of the medium; C1 represents

Card 1/2

CIA-RDP86-00513R000722020004-4" **APPROVED FOR RELEASE: 09/17/2001**

SOV/46-4-4-12/20

On a Modification of an Ultrasonic Interferemeter

the elasticity of the radiating quarts; x_k and x_3 are the loss and radiation recistance respectively. The generator describedhas high stability at all positions of the interferometer reflector; this stability is not less than that of the standard heterodyne wavemeter. The interferometer is also very sensitive: at 1 Mc/s it is possible to measure the sound velocity in castor oil at distances of 15-20 cm between the radiating quarts and the reflector. A d.c. amplifier with a pointer instrument was used as an indicator. The whole apparatus contains only one valve of the "button" type, which is a double triode.

ASSOCIATION: Leningradskiy gosudarstvenyy universitet (Leningrad State University)

SUBMITTED: April 15, 1958

Card 2/2

S/081/62/000/002/046/107 B156/B101

AUTHOR:

Khimunin, A. S.

TITLE:

Ultrasonic flow gauges

PERIODICAL:

Referativnyy zhurnal. Khimiya, no. 2, 1962, 319, abstract 2I111 (Sb. "Teploenerg. i khimikotekhnol. pribory i regulyatory". M.-L., Mashgiz., 1961, 104 - 114)

TEXT: The working principles of two categories of ultrasonic flow gauge are described: 1) instruments utilizing the phase relationships between acoustic vibrations transmitted into the flow being investigated and leaving it (the phase method); 2) instruments utilizing temporary relationships between vibrations in the direction of the flow and against it (the time-impulse method). Block diagrams of instruments developed by foreign firms and Soviet organizations (NIITeplopribor and KB Tsvetmetavtomatika) are examined. Brief technical particulars, and the fields in which the instruments are employed, are given. [Abstracter's note: Complete translation.]

Card 1/1

5/194/62/000/004/061/105 D295/D308

AUTHORS:

Isayev, A. A. and Khimunin, A. S.

TITLE:

The measurement of sound velocity in thin plates

PERIODICAL: Referativnyy zhurnal, Avtomatika i radioelektronika, no. 4, 1962, abstract 4-5-36kh (V sb. Prom. primeneniye ul'trazvuka. Kuybyshevsk. aviats. in-t, Kuybyshev,

1961, 161-166)

TEXT: An apparatus is described for the measurement of the velocity of propagation of longitudinal and transverse ultrasonic waves in slabs of minimum thickness ~1 mm. A ring-type starter method, with preliminary retardation of the signal passing through the sample, is used in the apparatus. The mode of operation is pulsed. The apparatus operates as follows: A pulse generator feeds an acoustical transducer, which radiates short ultrasonic pulses, into a delay line, at whose opposite end is a sound receiver. The signal from the sound receiver is used for the next starting of the pulse -generator. Thus the pulse repetition frequency is determined by the Card 1/2

The measurement of sound ...

S/194/62/000/004/061/105 D295/D308

time of acoustic delay of the signal. If the slab investigated is placed between the delay line and the sound receiver, the delay time of the signal increases and the pulse repetition frequency decreases. A simple calculation enables one to determine the sound velocity in the object investigated from the values of the pulse repetition frequency and the thickness of the object investigated. A diagram of the installation is given. / Abstracter's note: Complete translation.

Card 2/2

\$/194/62/000/004/059/105 D295/D308

AUTHORS:

Isayev, A. A., Nikhaylov, I. G. and Khimunin, A

TITLE:

A new ultrasonic interferometer circuit

PERIODICAL: Referativnyy zhurnal, Avtomatika i radioelektronika, no. 4, 1962, abstract 4-5-34m (V sb. Prom. primeneniye ul'trazvuka. Kuybyshevsk. aviats. in-t. Kuybyshev, 1961. 167-173)

TEXT: The circuit of an ultrasonic interferometer is described, which makes it possible to measure sound velocity to a sufficiently high degree of accuracy (0.01 - 0.02%) and to avoid the use of buffer stages and high-stability d.c. voltage sources in the electronic generator. As a result, the circuit of the generator is considerably simplified and the number of valves reduced. The generator is assembled on one half of the 6H15 (6N15P) twin triode with capacitive feedback and with an oscillatory circuit in the grid circuit. The oscillatory circuit consists of a stabilized piezoelec-_tric crystal and a quartz radiator connected in parallel to it. The

Card 1/2

A new ultrasonic ...

S/194/62/000/004/059/105 D295/D308

radiator diameter is 20 mm and the radiation passes into the liquid through a wavelength thickness brass plate. At a frequency of 1.00015 Mc/s instability of the circuit amounted to 5 x 10⁻⁶ for all distances between radiator and reflector. Standing-wave maxima are recorded on the basis of the variation of the voltage across the radiator, which is equal to 15 - 20 V when the distance between radiator and reflector is 10 cm, and which increases with distance. For recording the maxima, the second half of the triode is used, in the anode circuit of which is connected a 15 mA milliammeter together with a relay enabling the number of peaks to be counted by means of a M3C-54 (MES-54) pulse counter. The circuit is fed from an ordinary rectifier with an L-filter, after which a stabilovolt is connected. 2 figures. / Abstracter's note: Complete translation.

Card 2/2

.43996

8/054/62/000/004/002 B101/B186

24,1700 11.3900 AUTHORS:

Gitis, M. B., Mikhaylov, I. G., Khimunin,

TITLE:

Apparatus for measuring the sonic velocity in liquid metals

and melts

PERIODICAL:

Leningrad. Universitet. Vestnik. Seriya fiziki i khimii,

no. 4, 1962, 52-55

TEXT: An apparatus working on the principle of electroacoustic feedback, able to measure ultrasonic velocity with the transducers in fixed positions is described here. Instead of the ultrasonic propagation velocity, the pulse repetition frequency is measured, i.e. the ultra-sound which has passed the test medium, is amplified, shaped, and again starts up the master pulse generator. The ultrasonic velocity is determined by $c=d/(1/f + \tau_{\Sigma})$,

where d is the distance between the vibrators, f the pulse repetition frequency, au_{Σ} the total electric and acoustic delay. To allow operation over a wide range of temperature the measuring cell has two delay rods.

eliminate the effect of the temperature gradient occurring in the delay rods,

Card 1/2

Apparatus for measuring the...

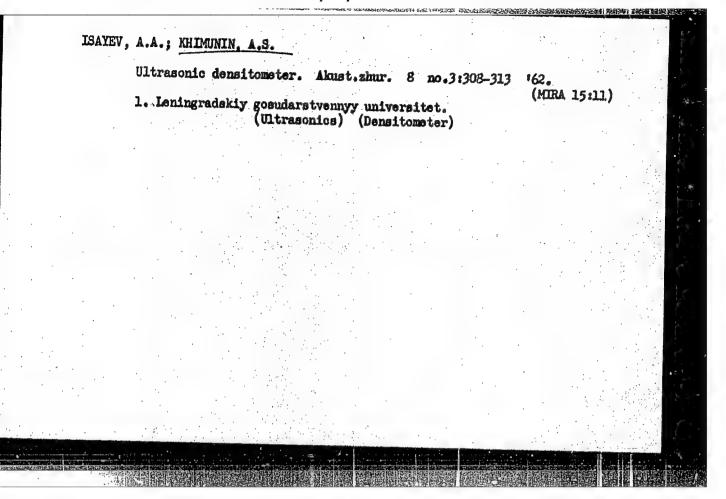
S/054/62/000/004/002/017 B101/B186

the ultrasonic propagation velocity is measured not only passing through the system but also in the reflection from the rod-fusion interfaces. c = 2dff₁f₂/(2f₁f₂ - ff₁ - ff₂), where f₁ and f₂ is the pulse repetition frequency in the two rods. The distance d is calibrated by a liquid of known sound conductivity. The pulse generator delivers negative pulses of pusec duration, 150 v amplitude, starting up a shock generator. Measurements are made with the precisely fixed frequency of 5 Mc/sec. The delay rods consist of fine-grained 1x:8H9T (1Kh18N9T) steel. A check of the ultrasonic velocity in mercury between -39.2 and +70°C showed good agreement with the data found by 0. J. Kleppa (Ultrasonic velocities of sound in some liquid metals. Adiabatic and isothermal compressibilities of liquid metals at their melting points. Journ. Chem. Phys., 18, 1331, 1950) and E. B. Freyer, J. C. Hubbard, D. W. Andrews (Sonic studies of the physical properties of liquids. Journ. Amer. Chem. Soc., 51, 759, 1929). There are 1 figure and 1 table.

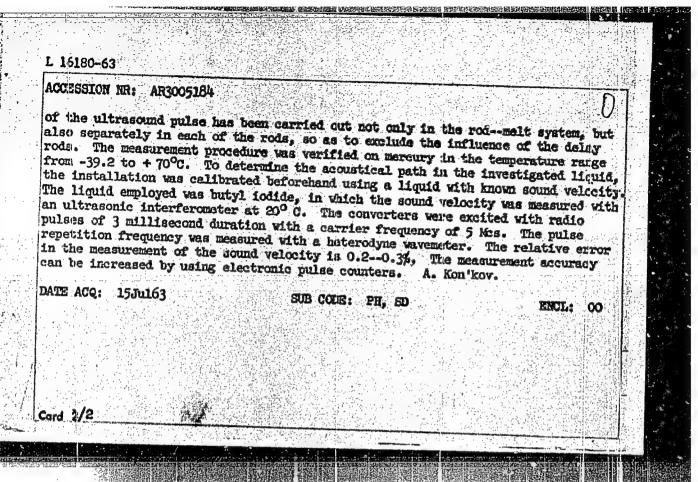
SUBMITTED:

May 22, 1962

Card 2/2



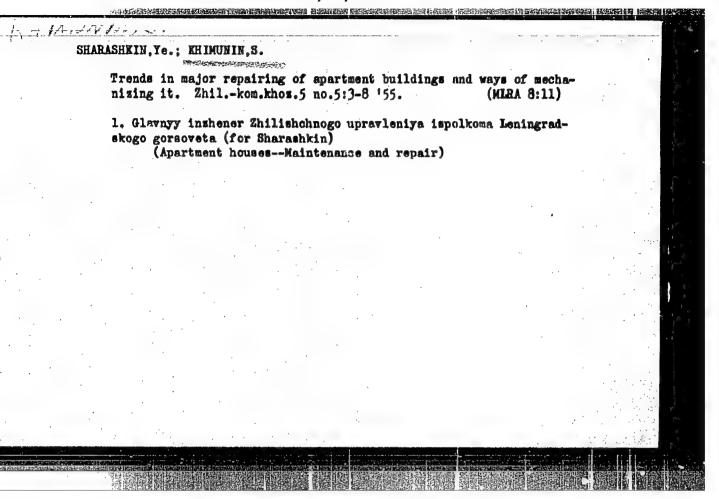
A MATTER AND AND ADDRESS OF THE ADDR	EWT(1)/BDS AFFTC/ASD
ACCESSION IR:	8/0058/63/000/006/N056/N056i
BOURCE: RZh.	Pizika, Abs. 6 7,352
AUTHORS: Giti	e, M. B.; Kithaylov, I. G.; Khimmin, A. S.
TITLE: Instal metals and mel	lations for the measurement of the velocity of sound in liquid
CITED SOURCE:	Vestn. Leningradskogo un-ta, no. 22, 1962, 52-55,
CCPIC TAGE: N	ltresonics, sound velocity, liquid metal , melt., measurement
PRANSLATION:	The method of all section
s amplified.	shared, and again the investigated medium
t possible to	carry out the measurements at a fixed position of the converters.
laced by the n	leasurement of the section of the medium is re-
elay rods of 1	ge of frequencies, the measuring cuvette of the apparatus has two Whismyr stainless steel. Measurement of the time of propagation



KHILININ, S. D.

Khimunin, S. D. "Experience in the construction of concrete-frame partitions", Sbornik trudov (Ukr. nauch.-issled. in-t sooruzheniy), Kiev, 1948, p. 3-8.

SO: U-3261, 10 April 53, (Letopis 'Zhurnal 'nykh Statey, no. 11, 1949).



KHILDHIN, S.D., Cand Tech Sci-(disc) "Figo of industrialization of the Califford Assemble of stone dwellings." Lan, 1958. 20 pp (Min of Higher Education USSR. Len Order of Labor Red Binner Construction Engineering Inet), 150 copies. List of author's works at and of text (13 titles) (KL, 49-58, 125)

-68-

KHIMUNIN, S.D., kand.tekhn.nauk; PORAINYA, A.I., doktor tekhn.nauk,
nauchnyy red.; VOROB'IEV, G.S., red.izd-va; GURDZHIYEVA,
A.M., tekhn.red.

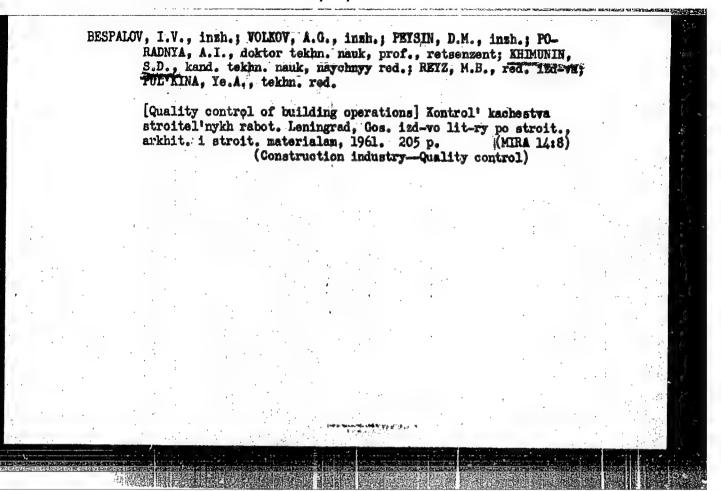
[Using industrial methods in making major repairs in
apartment houses] Industrial npe metody kapital nogo
remonta shilykh domov. Leningrad, Ob-vo po rasprostraneniiu
polit. i nauchn.snanii RSFSR, 1959. 38 p. (MIRA 12:8)
(Apartment houses--Maintenance and repair)
(Precast concrete construction)

DUMASHOV, Yu.F., inzh., red.; IVANOV, I.T., kand. tekhn. nauk; MARCHENKO, V.T., inzh.; POLYAKOV, Ye.V., kand. tekhn. nauk; dotsent; KHIMUHIH, S.D., kand. tekhn. nauk; ZAMYSHLYEYEVA, I.M., red. izd-va; WAZAROVA, A.S., tekhn. red.

[Standards and norms for the maintenance of residential buildings]
Pravila i normy tekhnicheskoi ekspluatatsii zhilishchnogo fonda.
Moskva, 1961. 183 p. (MIRA 14:7)

1. Russia (1917— R.S.F.S.R.) Ministerstvo kommunal nogo khozyaystva . 2. Glavnyy inskéner Upravleniya zhilishchmogo khozyaystva
Ministerstva kommunal nogo khozyaystva RSFSR (for Dumashov). 3. Direktor Akademii kommunal nogo khozyaystva im. K.D. Famfilova (for Ivanov). 4. Glavnyy inzhener Zhilishchmogo upravleniya ispolkoma
Mossoveta (for Marchenko). 5. Moskovskiy inzhenerno-stroitel nyy institut im. V.V. Kuybysheva (for Polyakov). 6. Zaveduyushchiy laboratoriyey kapital nogo remonta zhilykh domov Leningradskogo nauchnoissledovatel skogo instituta Akademii kommunal nogo khozyaystva
(for Khimunin)

(Dwellings-Maintenance and repair)



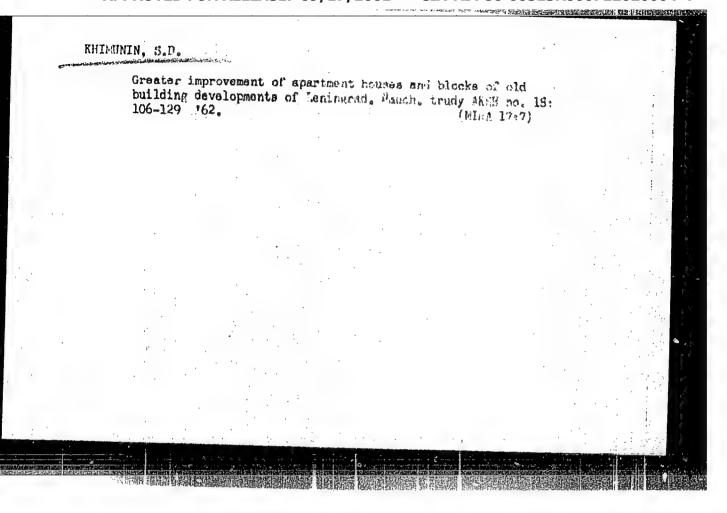
ARKHREMOVICH, M.B., kand. biol. nauk; IKONEN, Ye.V., nauchnyy sotr.; SEREBROVA, I.G., nauchnyy sotr.; KHIMUNIN, S.D., kand. tekhn. nauk; BAKHTIYAROVA, R.Kh., red. 1zd-va; KHENOKH, F.M., tekhn. red.

[Regulations for the protection of wood from decay and damage by wood-destroying insects during major repairs of residential buildings]Pravila zashchity drevesiny ot gnieniia i povrezhdeniia derevorazrushaiushchimi nasekomymi pri kapital'nom remonte zhilykh domov. Moakva, Izd-vo M-va kommun. khoz. RSFSR, 1962. [MIRA 15:10]

1. Akademiya kommunal'nogo khozyaystva. Leningradskiy nauchnoisaledovatel'skiy institut. 2. Laboratoriya zashchity derewannykh konstruktsiy Leningradskogo nauchno-issledovatel'skogo instituta Akademii kommunal'nogo khozyaystva (for Ikonen, Serebrova, Akhremovich). (Wood--Preservation) (Dwellings--Maintenance and repair)

"APPROVED FOR RELEASE: 09/17/2001

CIA-RDP86-00513R000722020004-4



POLYAKOV, Ye.V., dots., kand. tekhn. nauk; BORODIN, I.V., prof., doktor tekhn. nauk, retsenzent; RUFEL', N.A., prof., retsenzent; KHIMUNIN, S.D., kand. tekhn. nauk, retsenzent; IVANOV, I.T., kand. tekhn. nauk, nauchn. red.; ISEYEVA, R.Kh., red.

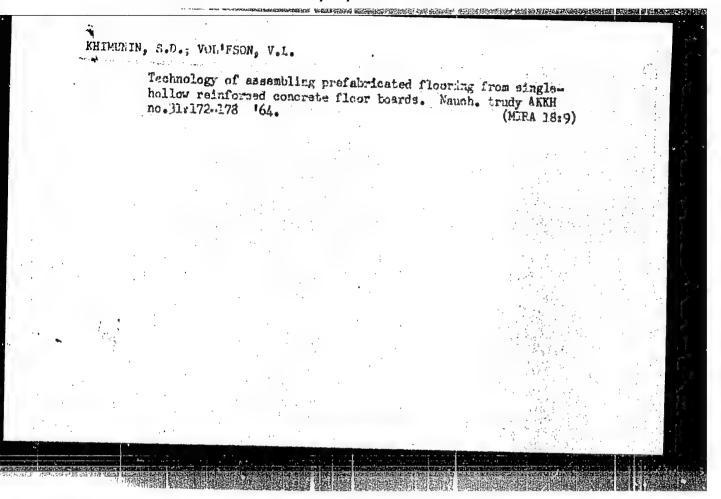
[Reconstruction and repair of apartment houses] Rekonstruktsiia i remont zhilykh zdanii. Moskva, Stroiizdat, 1964. 200 p. (MIRA 17:12)

KHIMUNIN, S.D., kand. tekhn. nauk; SHARIYGINA, K.A., ml. nauchn.
sotr.; VOLCHKOVA, A.T., st. inzh.; Prinimali uchastiye:
POPOVA, N.V., inzh.; HYCHKOVA, A.A., inzh.; SKAPBOVICHUK,
T.G., inzh.; VIYRA, I.I., arkhitektor; SHEYNA, T.M., st.

[Recommendations on redesigning and improving the living conditions of apartment houses of old towns] Rekomendatsii po pereplanirovke i povyshenilu blagoustroistva zhilykh domov staroi zastroiki gorodov. Leningrad, Stroizdat, 1965.
131 p. (MIRA 18:8)

1. Akademiya kommunalinogo khozyaystva. Leningradskiy nauchno-issledovateliskiy institut. 2. Rukovoditali de

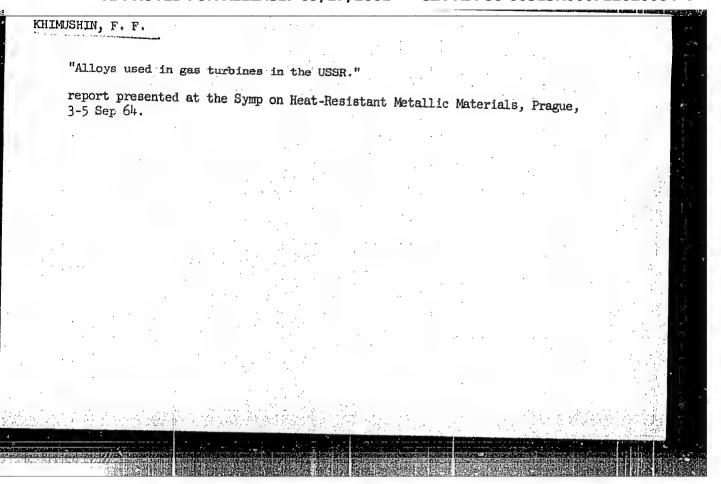
1. Akademiya kommunal'nogo khozyaystva. Leningradskiy nauchno-issledovatel'skiy institut. 2. Rukovoditel' laboratorii kapital'nogo remonta zhilykh domov Leningradskogo nauchno-issledovatel'skogo instituta Akademii kommunal'nogo khozyaystva im. K.D.Pamfilcva. (for Khimunin).

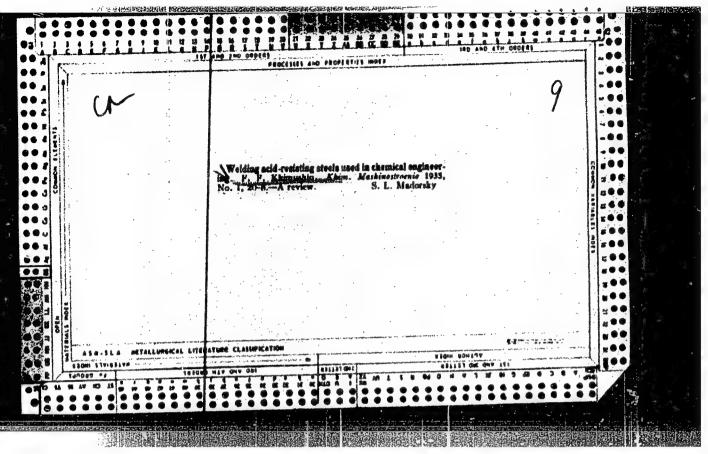


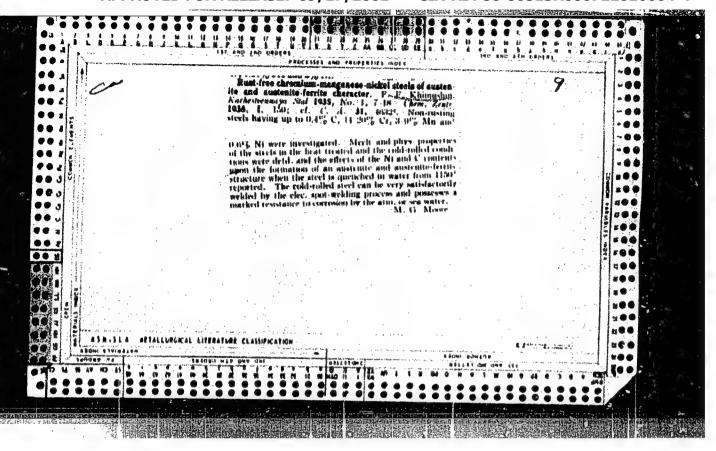
KHIMUNIN, S.D., kand. tekhn. nauk red.

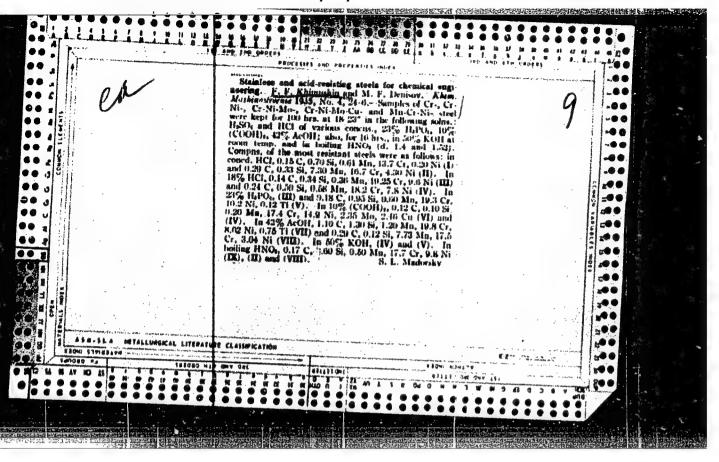
[Instructions in the technology of production and technological charts for the operations in the capital repair of stone residential buildings] Ukazaniia po tekhnologii proizvodstva i tekhnologicheskie karty na raboty pri kapital nom remonte kamennykh zhilykh domov. Moskva, Stroiizdat, 1965. 356 p. (MIRA 19:1)

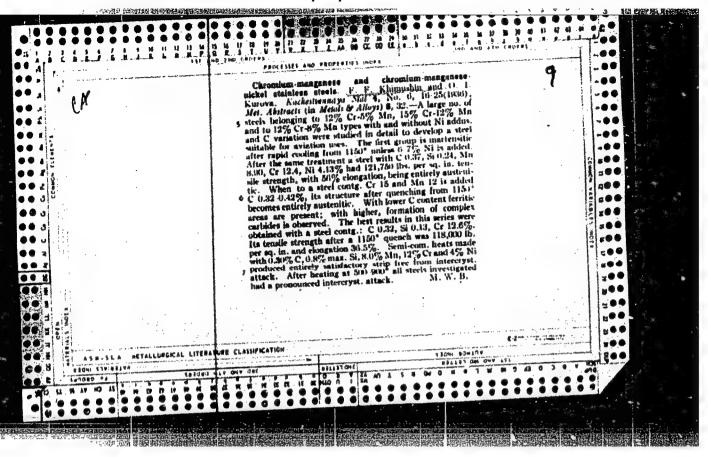
1. Akademiya kommunal nogo khozyaystva. Leningradskiy nauchno-issledovatel skiy institut.

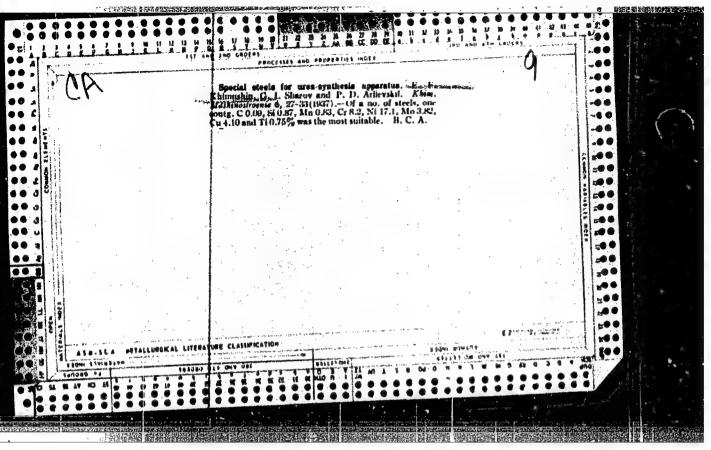


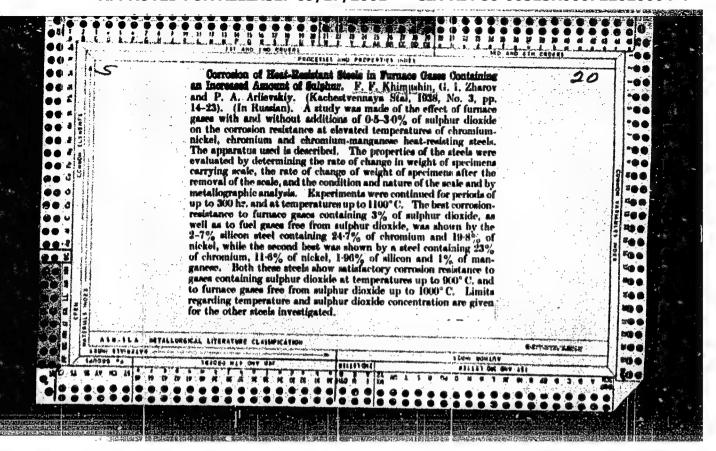


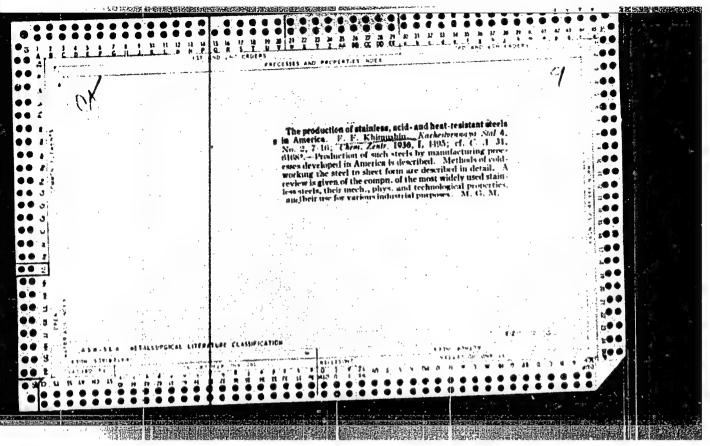


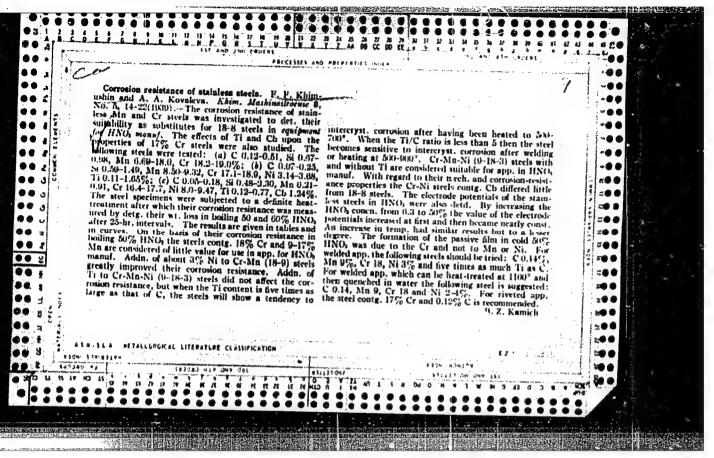


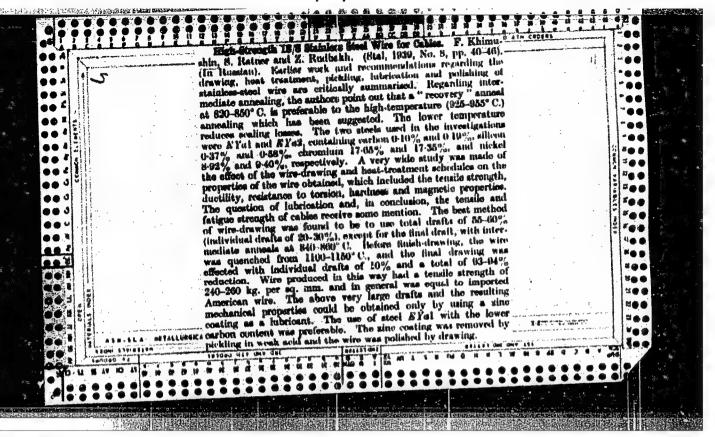


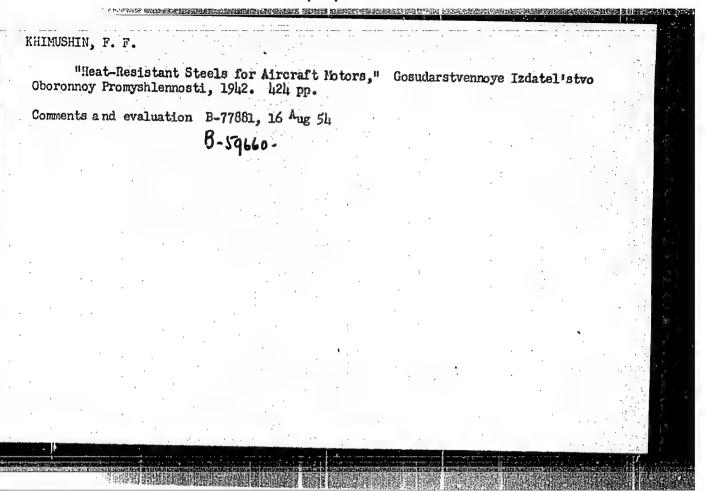












"APPROVED FOR RELEASE: 09/17/2001

CIA-RDP86-00513R000722020004-4

KHIMUSHIN, F. F.

Nerzhaveiushchie, kislotoupornye i zharoupornye stali; pod red. N. N. Timoshenko. Moskva, Gos. nauch. - tekhn. izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1945. 479 p., illus.

bibliography: p. 452-479.

Title tr.: Acid- and heat-resisting stainless steels.

TA479.S7K5

SO: Aeronautical Sciences and Aviation in the Soviet Union, Library of Congress, 1955.

Khimus hin F.F.

AUTHORS

Blok, N.I., Lashko, N.F., Sorokina, K.P.,

TITLE

Khimushin, F.F. The Phase Amalysis of Chromium-Nickel-Titanium

Steels with Intermetallic Binding.

(Fazovyy analiz khromonikeľtitanovykh staley s

intermetallidaym uprochneniyem.)

PERIODICAL

Zavodskaya Laboratoriya, 1957, Vol. 23, Nr 8, pp.901-903

(USSR)

ABSTRACT

In the paper a new method of the electrolytical distribution of phases in steel types with intermetallic binding is shown. A typical kind of steel (0,05% C; 19,45 % Ni; 2,53 % Ti; 11,65 % Cr; 0,85 % Al; 0,02 % B) was used as testing object. The action of the pH of the solution, temperature and current density were investigated. The following best suitable electrolysis conditions for the separation of quantitative anode precipitations were determined: current density 0,05 a/cm2, temperature of the tank < 100, pH from 2,2 to 4,9. In order to avoid oxygen separation on the anode 10% CH_OH was added to the tank. The concentration of copper sulfate should not exceed 5 % because of the increase in acid development. For buffering the solution 8 % triply substituted ammonium citrate is added. The

CARD 1/2

The APPROMED FOR RELEASE: 09/17/2001 CIA-RDP86-UU513Kebsyron2 CIA-RDP86-00513R099/622020004 Binding.

> temperature in the tank has to be kept at ooc. In the given case it was found out that in the above-mentioned steel sample the following is to recommended for the phase analysis: an electrolyte of 50 g CuSO₄, 80 g triply substituted ammonium citrate, 100 ml methanol per l liter water, current density $D = 0.05 \% a/cm^2$, pH = 4-4.5, temperature of the tank 0-500, duration of the electrolysis 2-3 hours. For the chemical analysis the anode deposits are quantitatively separated. Their X-ray structure analysis is performed according to the method by Pulver in Ka-radiation. In the case of most steel alloys the phase $\beta-Ni_{\pi}Ti$ remains metastable and upon alloy formation it is converted into the $\alpha\text{-Ni}_{\pi}\text{Ti}$ stable modification. In the aging process the phase may partially alter. The high quality properties of the steel alloy are due to the dispersive ability of the β-Ni, Ti phase. Due to aging within the temperature interval 650-875°C β-Ni₃Ti phase is separated and converted into melt. (5 illustrations and 2 tables)

ASSOCIATION: AVAILABLE: CARD 2/2

None given.

Library of Congress.

MAIMYSAIN, FP

AL'TGAUZEN, O.H., kandidat fiziko-matematicheskikh nauk; BERNSHTEYN, M.L., kandidat tekhnicheskikh nauk; BLANTER, M.Ye., doktor tekhnicheskikh nauk; BOKSHTEYH, S.Z., doktor tekhnicheskikh nauk; BOLKHOVITINOVA, Ye.N., kandidat tekhnicheskikh nauk; BORZDYKA, A.M., doktor tekhnicheskikh nauk; BUNIN, K.P., doktor tekhnicheskikh nauk; VINOGRAD, M.I., kandidat tekhnicheskikh nauk; VOLOVIK, B.Ye., doktor tekhnicheskikh nauk [deceased]; GAMOV, M.I., inzhener; GELLER, Yu.A., doktor tekhnicheskikh nauk; GCRELIK, S.S., kandidat tekhnicheskikh nauk; GOL! DENBERG, A.A., kandidat tekhnicheskikh nauk; GOTLIB, L.I., kandidat tekhnicheskikh nauk; GRIGOROVICH, V.K., kandidat tekhnicheskikh nauk; GULYAYEV, B.B., doktor tekhnicheskikh nauk; DOVGALEVSKIY, Ya.M. kandidat tekhnicheskikh nauk; DUDOVTSEV, P.A., kandidat tekhnicheskikh nauk; KIDIN, I.N., doktor tekhnicheskikh nauk; KIPNIS, S.Kh., inzhener; KORITSKIY, V.G., kandidat tekhnicheskikh nauk; LANDA, A.F., doktor tekhnicheskikh nauk; LEYKIN, I.M., kandidat tekhnicheskikh nauk; LIVSHITS, L.S., kandidat tekhnicheskikh nauk; L'VOV, M.A., kandidat takhnicheskikh nauk; MALYSHEV, K.A., kandidat tekhnicheskikh nauk; MEYERSON, G.A., doktor tekhnicheskikh nauk; MINKEVICH, A.N., kandidat tekhnicheskikh nauk; MOROZ, L.S., doktor tekhnicheskikh nauk; MATANSON, A.K., kandidat tekhnicheskikh nauk; MAKHIMOV, A.M., inzhener; MAKHIMOV, D.M., kandidat tekhnicheskikh nauk; POGODIN-ALEESEYEV, G.I., doktor tekhnicheskikh nauk; POPOVA, N.M., kandidat tekhnicheskikh nauk; POPOV, A.A., kandidat tekhnicheskikh nauk; RAKHSHTADT, A.G., kandidat tekhnicheskikh nauk; ROGEL'BERG, I.L., kandidat tekhnicheskikh nauk;

(Continued on next card)

AL'TGAUZEN, O.N. --- (continued) Card 2. SADOVSKIY, V.D., doktor tekhnicheskikh nauk; SALTYKOV, S.A., inzhener; SOBOLEV, N.D., kandidat tekhnicheskikh nauk; SOLODIKHIN, A.G., kandidat tekhnicheskikh nauk; UMANSKIY, Ya.S., kandidat tekhnicheskikh nauk; UTEVSKIY, L.M., kandidat tekhnicheskikh nauk; FRIDMAN, Ya.B., doktor tekhnicheskikh nauk; KHIMYSHIN, F.R., kandidat tekhnicheskikh nauk; KHRUSHCHEV, M.M., doktor tekhnicheskikh nauk; CHERNASHKIN, V.G., kandidat tekhnicheskikh nauk; SHAPIRO, M.M., inzhener; SHKOL'NIK, L.M., kandidat tekhnicheskikh nauk; SHRAYBER, D.S., kandidat tekhnicheskikh nauk; SHCHAPOV, N.P., doktor tekhnicheskikh nauk; GUDTSOV , N.T., akademik, redaktor; GORODIN, A.M. redaktor izdatel stva; VAYNSHTEYN, Ye.B., tekhnicheskiy redaktor [Physical metallurgy and the heat treatment of steel and iron; a reference book] Metallovedenie i termicheskaia obrabotka stali i chuguna; spravochnik. Pod red. N.T. Dudtsova, M.L. Bernshteina, A.G. Rakhshtadta. Moskva. Gos. nauchno-tekhn. izd-vo lit-ry po chernoi i tsvetnoi metallurgii, 1956. 1204 p. (MLRA 9:9) 1. Chlen -korrespondent Akademii nauk USSR (for Bunin) (Steel--Heat treatment) (Iron--Heat treatment) (Physical metallurgy)

KHIMUSHIN, Frador Fedorovich

PHASE I BOOK EXPLOITATION

401

Malyshev, Anatoliy Ivanovich, Rakovskiy, Valentin Sergeyevich, Telis, Mikhail Yakovlevich and Khimushin, Fedor Fedorovich

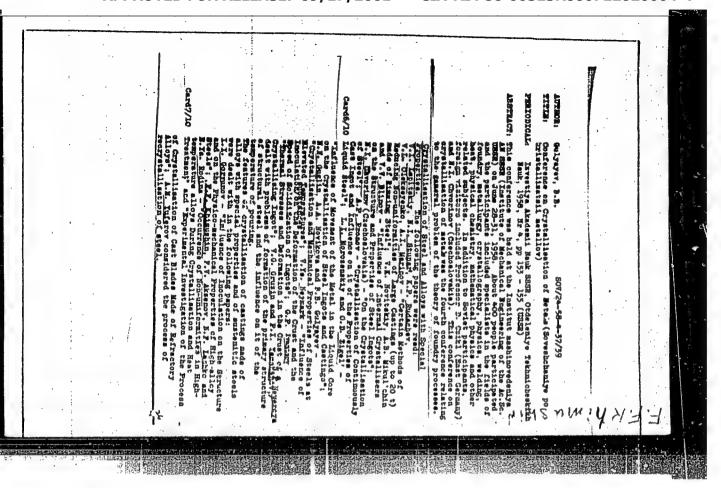
Tekhnologiya metalov i aviatsionnyye materialy (Technology of Metals and Aircraft Materials) Moscow, Oborongiz, 1957. 358 p. 11,000 copies printed.

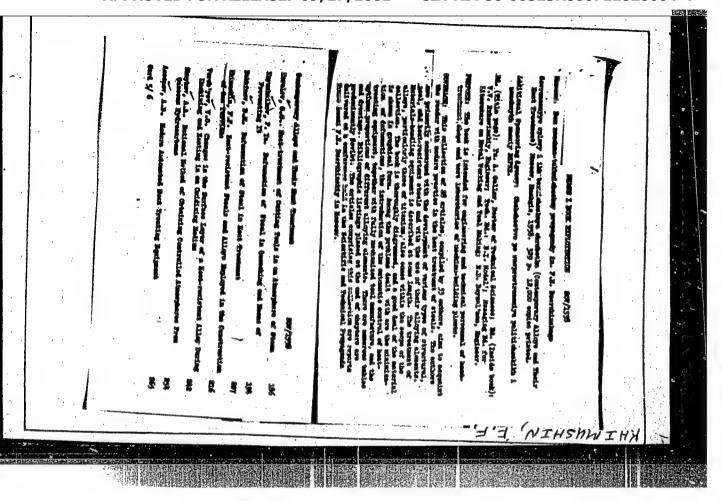
Ed.: Samokhotskiy, A. I., Engineer; Ed. of Publishing House: Loseva, G.F.; Tech. Ed.: Zudakin, I.M.; Managing Ed. (Oborongiz): Sokolov, A. I.

PURPOSE: This is a textbook for aircraft-manufacture tekhnikums offering the course "Technology of Metals and Aircraft Materials".

COVERAGE: The book deals with the following subjects; ferrous and nonferrous metallurgy, metallography and heat treatment of metals, aircraft materials, casting, plastic deformation of metals, welding, soldering, and cutting. There are 12 Soviet references.

Card 1/10





APPROVED FOR RELEASE: 09/17/2001 CIA-RDP86-00513R000722020004-4"

685 39

9 m. 180 18:8300

SOV/81-59-20-71772

Translation from: Referativnyy zhurnal, Khimiya, 1959, Nr 20, p 279 (USSR)

AUTHORS:

Khimushin, F.F., Istrina, Z.F.

TITLE:

The Study of the Trend of Chromium-Nickel Steels of OKh18N9, IKh18N9 and IKh18N9T Grades to Intercrystallite Corrosion

PERIODICAL:

Sb. statey. Vses. n.-1. 1 konstrukt. in-t khim. mashinostr., 1958, Vol 25, pp 11 - 46

ABSTRACT:

With the aim of studying the causes of the discrepancy between the results of the test for intercrystallite corrosion (IC) of IKhl8N9T steel by the methods A and B of the State Standard GOST 6032-511 and also the effect of the chemical composition of Cr-Ni-steels and of the thermal treatment on their inclination to IC, steels of OKh18N9, IKh18N9 and IKh18N9T grades were investigated. The samples of them were subjected to hardening at 1,050°C, hardening at 1,200°C or 2-hour heating at 870°C, after which they were kept for another 2 hours at 500, 600, 650, 700, 800, 900 and 1,000°C. The samples were tested by the methods A and B and also in boiling 60%-HNO3. The B method is more sensitive for determining the trend to IC than the A method, but

Card 1/3

685 59

sov/81-59-20-71772

The Study of the Trend of Chromium-Nickel Steels of OKh18N9, IKh18N9 and IKh18N9T Grades to Intercrystallite Corrosion

if the time of testing by the A method is increased, both methods show practically the same results, even for steels with a low trend to IC. The inspection of the grid of anode etching at a 85-diameter magnification shows considerably clearer results than at 25-diameter magnification, especially in the case of fine-grained structure. In steels of IKh18N9T grade, even with the ratio $\text{Ti}/\text{C} \gg 5$ an inclination to IC can be detected. The increase in the quantity of carbon which is not bound into carbides promotes the formation of an IC trend in the steel IKh18N9T. After stabilizing tempering of hot-rolled IKh18N9T steel at 870°C for two hours, 2-hour heatings carried out in the dangerous temperature zone did not cause an IC trend, but the corrosion rate in HNO3 after such treatment can reach 33 g/m² hr. If prior to the stabilizing tempering the steel is hardened at 1,050°C, the corrosion resistance in boiling HNO3 increases sharply. It was not possible in the research work to connect the increased corrosion in HNO3 with the formation of the $\overline{0}$ -phase in the steel. In connection with the formation of an IC trend in IKh18N9T steel assumptions on the necessity of reconsidering the chemical composition of IKh18N9T

Card 2/3

SIONYANSKAYA, F.B., kand.tekhm.nauk [deceased]; SHVARTS, C.L., kand.tekhm.nauk; KHIMUSHIN, F.F., kand.tekhm.nauk; ISTRINA, Z.F., inzh.; SIDONKINA, Yu.S., inzh.

Testing for intercrystalline corrosion of stainless austenite and austenite-ferrite steels. Trudy NIIKHIMANSH no.27:3-53 (NIRA 14:8)

(Steel, Stainless—Testing)

	a di ja			1 1					4.11		·).			: : ;			1 - 25 1		36
	MANA WILLIAM WOOD I BANK	osty Or v uspryachen (tals) Moscov,	andidate of 7 Engineer; talenting or Ital Board: Batraior, Canada	NUTOUR: This callection of articles is intended for technical personnel conserned with problem of corresion of metals,	stainless steels and stainless steels and stainless output tion and the nature of corross are sentioned. Heat of the sajority of which at	II. INTRICATIONALIZE COMPOSING OF STATIONS STRING CREAKS, ED. I., Condidete of Ferbalcal Sciences, S.L. Vol'tion, and Fr. S. Modreely Explicitly. Effect of Edite Sarting on the Tendency of Linitisty:	The control of the co	be three, M. I., M. Jaconi, and M.M. Muricher, Caritables of Nichalea, Science, Interrypeabilise Corresion Concentrated along the Fusion Lies of Walded Jints of the 13-8 Type Stabilised Seeds (Tmits "Type Corresion)	Levitin L.T., and L.T. Himnor. Effect of the Electric Senting of the likely Steal on the Processes Descriping Its Resistance to Intercrystalline Corrosion.	Deridovakaya, Te. A., Candidate of Pechnical Sciences, L.P. Estall. Engineer, and Eo. I. Urnylla, Candidate of Technical Sciences. River of the Host Freedward of Sons Mindless Steals on Their Thomason, Toward, Laterry shallow, Corrosion	thire. I.D., Beginser. Interespetallise Sea-State Corrollm of Seasoning of Seasoning S	rregion and Corre	.3 4	GFFILLIA Effective Means of Increasing Steinioss Break Assistance to IAS	bdidate of Technists Steel Inter-	-			
Ĭ.,									• • •						9		uend .		
		***	1							4, 4			1		0-0	1	ل سد ا		
	· · · · · · · · · · · · · · · · · · ·					15 15 Ja 16.17	1.1	/3			-	1 1	V	H	57	LU	גוד	, ,	
en e	र्मान का क्षेत्र नहिल्ली इस्ति का क्षेत्र नहिल्ली		e dia sang								F1 5-3/H1	Tr.							5515
		18.5		THE PROPERTY OF	ログライヤー からい 日本の本語の	STATE OF STATE OF	न्यस्य व्यक्त	C Windshift A	Water ways	rated was a fact	THE TRANSPORT	A COLLEGE SERVE	an hereday	- 4623-165	T. STATE OF THE ST	25/12/2014	deriver rectal 1	IN SERVICE SERVICE	2

S/125/61/000/003/009/016 A161/A133

AUTHORS:

Safonnikov, A.N.; Medovar, B.I.; Kontorovich, L.Ye.; Khimushin,

F.F.

TITLE:

Heat-resistant 30703 (EI703) alloy welded by electro-slag process

with plate electrodes .

14

PERIODICAL: Avtomaticheskaya svarka, Ano. 3, 1961, 68 - 74

TEXT: The EI703 alloy is a substitute of the 3M435 (EI435) and 3M602 (EI602) nickel alloys used for combustion chambers and rings in gas turbines. It has a slightly higher heat-resistance at high temperatures than EI435 and nearly the same as EI602, and a high ductility. Its chemical composition is the following: 0.06 - 0.1250, <0.8% Si, <0.7% Mn, <0.020% S, <0.030% P, 20 - 23% Cr, 35 - 40% Ni, 2.5 - 3.5% W, 0.7 - 1.2% Ti, or 1.2 - 1.7% Nb, <0.5% Al, 0.05% Ce. The article presents details of electro-slag welding tests with EI703 alloy forgings with 120 by 120 mm cross section area, produced by the "Elektrostal'" Flant. Plate electrodes used as filler metal had the same width as the forgings being joined, and 12 to 18 mm thickness. The welding equipment consisted of a A-550 apparatus and a THIC-3000/1 (TShS-3000/1) transformer. The A-550 welder permit-

Card 1/3

S/125/61/000/003/009/016 A161/A133

Heat-resistant 90703 (E1703) alloy welded by

ting plate electrode feed variations in a range of from 0.9 to 17 m/h had been described (Ref. 2: Opyt vnedreniya avtomata A-550 dlya elektroshlakovoy svarki plastinchatym elektrodom. Avtomaticheskaya svarka, no. 11, 1959). Four types of flux were tried: three fused fluoride type AHP-6 (ANF-6), AHP-7 (ANF-7), and AHD-14 (ANF-14) and nonfused AHD-1 (ANF-1) (fluorite concentrate). The latter flux proved not suitable for the E1703 alloy because of a dangerous defect - the weld metal did not fuse with the base metal. [Abstracter's note: The chemical composition of the fluxes is not given.] The following welding technology is recommended as a result of experiments welding the EI703 alloy with EI703 plate electrodes and the base metal dimensions as above (120 x 120 mm); plate electrode 12 by 120 mm; 1,500 + 2,000 amp; plate electrode feed velocity 2.2 + 2.5 m/h; starting voltage 33 v; voltage in established process 28 + 31 v; either ANF-14 or ANF-7 flux; flux quantity of 300 g; slag pool depth of 18 mm; gap between welded elements 40 mm. The soundness of joint is illustrated in a photo. The mechanical strength of welds was slightly lower than that of the base metal, but the heat resistance was close to the one required by specifications. It is stressed that the required quality of welded joints is only possible when the prescribed process technology is followed strictly. Hot cracks are possible when the metal pool is deep. The rupture strength of the welded joints amounted to

Card 2/3

S/125/61/000/003/009/016 A161/A133

Heat-resistant 703 (EI703) alloy welded by ...

700

about 75% of the heat resistance of base metal. Technician B.R. Kleinerman is mentioned having participated in the tests. There are 6 figures, 3 tables and 4 Soviet-bloc references.

ASSOCOATIONS: Ordena Trudovogo Krasnogo Znanemi Institut elektrosvarki imeni Ye.

O. Patona AN USSR ("Order of the Red Banner of Labor" Electric Welding Institute im. Ye.O. Patona AS UkrSSR) (A.N. Safonnikov and

B.I. Medovar); L.E. Kontorovich and F.F. Khimushin (Moscow)

SUBMITTED:

June 8, 1960

Card 3/3